



ISO VIEW

NOTE

1. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001

REVISION	DATE	CHANGE	APP./BY	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
				1. DIMENSIONAL TOLERANCES FOR SHEET - METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)				
				2. QUALITY OF WELD JOINTS REF. RD-230				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS				TOLERANCE				
				RANGE				0	6	30	120	315	1000	2000	4000	
				TOLERANCE				±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	

1	1	R103901005	PLAT 200 x 50 x 5 THK	IS:2062-2006 E250 A
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	
PRODUCT				
MEMU 3-Phase / DMC				
APPROVED	Shivakumar H G	10.02.2020	MATERIAL	
CHECKED	Shanthakumar V V	10.02.2020	SCALE	
DRAWN	Shanthakumar V V	10.02.2020	1:12	
TRACED				
STANDARDS				
BEML LIMITED		TITLE		
PRODUCT DESIGN		STIFFENER FOR APC		
BANGALORE COMPLEX		RECEIVER FIXING BKT.		
		Wt.(Kg)		SHEET
		-		1 OF 1
		REF. DRG.		ALT
		849-83316		